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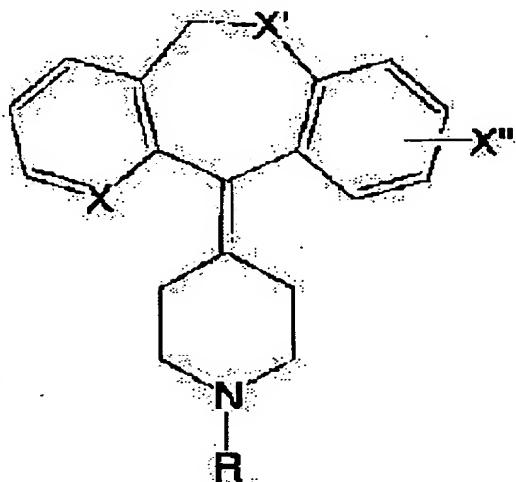
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## (54) METHOD FOR PRODUCING PIPERIDYLIDENE DERIVATIVE HAVING PHYSIOLOGICAL ACTIVITY

## (57)Abstract:

**PROBLEM TO BE SOLVED:** To provide a method for producing the piperidylidene derivative, remarkably improved in the number of production steps and yield.

**SOLUTION:** This invention relates to a new method for producing a benzoxepino-11-piperidylidene represented by the general formula (wherein X is CH or N; X' is CH<sub>2</sub> or O; X'' is a group which does not participate in reaction; R represents an alkyl group substituted with an esterified or amidated carboxy group, a carboxyalkyl group, an unsubstituted alkyl group, an esterified or amidated carboxy group or carboxy group) and useful as an antiallergic agent. The method is characterized by reacting a benzoxepino compound with a piperidin-4-one compound in the presence of titanium having low valence.



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